

► PolyGhard 1000

Two Component Aliphatic Polyurea Coating

PolyGhard 1000 is a fast setting, rapid curing, 100% solids, flexible, aliphatic, two component spray polyurea with excellent color retention. It can be applied to suitably prepared inter or exterior concrete and metal surfaces. It has extremely fast gel time making it suitable for applications down to -20°F (-28.89°C). It may be applied in single or multiple applications without appreciable sagging and is relatively insensitive to moisture and temperature allowing application in most temperatures. PolyGhard 1000 offers a tack free time of less than two seconds and exhibits 220% elongation upon curing with 50 Shore D hardness.

FEATURES & BENEFITS

- Zero VOC (100% Solids)
- Seamless
- Excellent Thermal Stability
- Elastomeric
- Low Temperature Flexibility
- Odorless
- Good Chemical Resistance
- Meets USDA Criteria
- Coats Carbon or Mild Steel Metals
- Without Primer
- Installed With or Without Reinforcement in Transitional Areas

TYPICAL USES

- Airports
- Refineries
- Fertilizer Plants
- Mining Operations
- Marine
- Environments Food Processing Plants
- Secondary Containment
- Walkways and Balconies Parking
- Garage Decks
- Water and Wastewater Treatment Plants
- Industrial and Manufacturing Facilities Power Plants
- Structural Steel
- Warehouse Floors
- Cold Storage Facilities
- Paper and Pulp Mills
- Landfill Containment

DIRECTION OF USE

Colors

Clear/Neutral. Custom colors are available upon request. Color Packs, when used, must be added to Side-B. Due to its aromatic composition, PolyGhard 1000 will tend to yellow or darken in color and will become flat after exposure to UV light. A topcoat can be applied to PolyGhard 1000 within six hours of application with an aliphatic polyurethane/polyurea coating for a colorfast finish.

Coverage

PolyGhard 1000 may be applied at any rate to achieve desired thickness. Theoretical coverage for 1 mil (0.254 microns) thickness is one gallon per 1600 sqft (3.78 liters per 149 sqm). Estimating Formula: $(1600 \text{ sqft per gal} / \text{Dry Mil Thickness}) \times \text{Solids Content} = \text{Application Rate per gallon}$.

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Surface Preparation

In general, coating performance and adhesion are directly proportional to surface preparation. Most failures in the performance of surface coatings can be attributed to poor surface preparation. Polyurea coatings rely on the structural strength of the substrate to which they are applied. All surfaces must be free of dust, dirt, oil, grease, rust, corrosion and other contaminants. When coating previously used substrates, it is important to consider the possibility of substrate absorption, which may affect the adhesion of the coating system, regardless of the surface preparation. Ghemco recognizes the potential for unique substrates from one project to another. The following information is for general reference. For projectspecific questions, contact Ghemco.

New and Old Concrete:

Refer to SSPC-SP13/NACE 6, or ICRI 03732: CSP 3-5. New concrete must be cured for 28 days prior to product application. Surface must be clean, dry, sound and offer sufficient profile for product adhesion. Remove all dust, dirt, oil, form release agents, curing compounds, salts, efflorescence, laitance and other foreign matter by shotblasting and/or suitable chemical means, in accordance with local chemical regulations. Rinse thoroughly, to achieve a pH between 8.0 and 11.0. Allow to dry completely. If old concrete has a surface that has deteriorated to an unacceptably rough surface, DuraGhard Base Coat II or a mixture of WMC Primer and sand should be used as a repair agent for cracks, spalls, bug holes and voids. Upon full cure of the repair agent, prime the entire surface intended for coating.

Concrete Surface Preparation Reference:

ASTM D4258 - Standard practice for cleaning concrete. ASTM D4259 - Standard practice for abrading concrete. ASTM D4260 - Standard practice for etching concrete. ASTM F1869 - Standard test method for measuring moisture vapor emission rate of concrete. ICRI 03732 - Concrete surface preparation.

Wood:

All wood should be clean, dry and free of any knots, splinters, oil, grease or other contaminants. Splintered or rough areas should be sanded. Knots should be repaired using DuraGhard Base Coat II with sand. Upon full cure of the repair agent, prime the entire surface intended for coating.

Steel (Atmospheric and Immersion Exposure):

Remove all oil, grease, weld spatters and round off any sharp edges from surface. Minimum surface preparation is Near White Metal Blast Cleaning per SSPC-SP10/NACE 2. Optimum surface profile is 2-3 mils. Prime and shoot PolyGhard 1000 on to any bare metal the same day as it is cleaned to minimize any potential flash rusting.

Aluminum:

Aluminum should be blasted with aluminum oxide or sand, and not with steel or metal grit. Excessive blasting may result in a warped or deformed surface. After blasting, wash aluminum with a commercially available aluminum cleaner. Allow to dry, then prime.

Brass and Copper:

Brass and copper should be blasted with sand, and not with steel or metal grit. Remove all dust and grease prior to applying primer.

Galvanized Surfaces:

Clean and degrease any contaminated surfaces before priming. Do not blast galvanized surfaces with an abrasive grit. An adhesion test is recommended prior to starting the project.

Fiberglass Reinforced Plastic:

The gel coat should be lightly blasted or sanded with 80 grit sandpaper and cleaned.

Plastic Foams:

Enhanced adhesion is obtained when the foam is mechanically abraded. When coating polystyrene, do not use a solventbased primer.

Textiles, Canvas, Fabrics:

Adhesion to most fabrics, geothermal membranes and textiles does not require a primer.

Stainless Steel:

Stainless steel may be grit blasted and degreased before priming. Some stainless steel alloys are so inert that it is not possible to achieve a satisfactory bond. An adhesion test is recommended prior to starting the project.

New and Old Cast Iron:

Blast with a steel grit and degrease before priming. Old cast iron is difficult to prepare for a satisfactory bond. It can absorb oil and water soluble contaminants that will keep returning to the surface after the coating system has been applied and affect the coating system adhesion. An adhesion test is recommended prior to starting the project.

All Other Surfaces:

An adhesion test is recommended prior to starting the project.

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Mixing

PolyGhard 1000 may NOT be diluted under any circumstances. Thoroughly mix PolyGhard 1000 Side-B (Resin side) with air driven power equipment until a homogeneous mixture and color is achieved.

Application

Both Side-A and Side-B materials should be preconditioned to 75-80°F (24-27°C) before application. Recommended surface temperature must be at least 5°F (3°C) above the dew point. PolyGhard 1000 should be applied using a plural component, heated, high pressure 1:1 spray mixing equipment like Graco's Reactor, Glass Craft or other equivalent machine may be used. Both Side-A and Side-B materials should be sprayed at a minimum of 2000 psi and at temperatures above 150°F (66°C). Adequate pressure and temperature should be maintained at all times. PolyGhard 1000 should be sprayed in smooth, multidirectional passes to improve uniform thickness and appearance.

SAFETY

Storage

PolyGhard 1000 has a shelf life of 1 year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C). Side-A and Side-B drums are recommended to be stored above 60°F (15°C). Avoid freezing temperatures. Store drums on wooden pallets to avoid direct contact with the ground. If stored for a long period of time, rotate Side-A and Side-B drums regularly.

Limitations

Do not open until ready to use. Both Side-A and Side-B containers must be fitted with a desiccant device during use.

Warning

This product contains Isocyanates and Curative Material.

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TECHNICAL DATA

Mix Ratio by Volume	1A : 1B
Pot Life <small>@ 150°F (65.5°C), 50% R.H.</small>	4-8 Seconds
Tack Free Time <small>(thickness & substrate temperature dependent)</small>	6-120 seconds
Density (A&B combined)	8.50 lbs/gal
Hardness <small>ASTM D-2240</small>	>200°F (93.3°C) Shore D
Tear Resistance ASTM D-412*	400 ± 50 pli, 70.1 ± 3.5 kNm
Tensile Strength ASTM D-412*	3300 ± 300 psi, 24.1 ± 1.4 MPa
Elongation ASTM D-412*	300 ± 50%
Viscosity at 150-160°F (66.5-71°C) Side A & B	120 ± 20 cps / 40 ± 20 cps
Recoat Time	0 - 6 hours
Flash Point	> 200°F (93.3°C)
Service Temperature <small>Dry</small>	-40°F to 250°F, -40°C to 121°C
Volatile Organic Compounds <small>(Side-A & B combined) ASTM D-2369-81</small>	0 lbs/gal, 0 gm/liter

* This information is intended only as a guide for design purposes. The values shown are the average values obtained from sprayed laboratory samples. The test methods were performed per the ASTM Book of Standards. Higher or lower temperature & humidity conditions will affect dry time. The information contained herein is for purposes of identifying the product and does not constitute a warranty that the product will conform to that description. Product specifications and performance will vary depending on application methodologies, raw materials and other factors.

Please read all information in the general guidelines, technical data sheets, application guide, and safety data sheets (SDS) before applying material. Published technical data and instructions are subject to change with- out notice. Contact your local Ghemco Representative or visit our website for current technical data and instructions. **DISCLAIMER:** All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the user's responsibility to satisfy himself, by his own information and tests, to determine suitability of the product for his own intended use, application and job situation and user assumes all risk and liability resulting from his use of the product. We do not suggest or guarantee that any hazards listed herein are the only ones that may exist. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements, whether verbal or in writing, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer of the manufacturer. Technical and application information is provided for the purpose of establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and Ghemco makes no claim that these tests or any other tests, accurately represent all environments.